

Step 1.	<p>Clamp Nut Slit 1/4" (2X)</p> <p>0.031 0.125 0.375</p>	<ul style="list-style-type: none"> - Slide clamp nut over coax. - Strip coax as illustrated. - Cut two 1/4" slits in jacket 180 degrees apart.
Step 2.	<p>Braid Clamp</p>	<ul style="list-style-type: none"> - Slide braid clamp over end of coax and under the braid.
Step 3.	<p>Cap</p> <p>Solder Center Conductor</p>	<ul style="list-style-type: none"> - Insert coax with braid clamp into connector and tighten clamp nut securely. - Solder the center conductor of the coax to the contact as illustrated. - Attach the cap and secure tightly.

Assembly instructions for right angle connector part #162-1008

Figure 4 Coax Connector Assembly